

## **Mechanical Pressure Switches**

for overpressure, vacuum pressure and differential pressure



measuring monitoring analysing

SCH



- Switching range: -1...+0.1 bar -250...+100 mbar,
  - 1...16 mbar a 16...63 bar
- Temperature: max. 70°C
- Material: copper, brass, stainless steel, NBR
- Connection: G½, G¼





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#### **General Description**

#### Mode of operation

The pressure applied in the sensor housing (1) acts on the measuring bellows (2).

Pressure changes lead to movements of the measuring bellows (2) which are transferred through a pressure pin (4) to the switching rocker (5). The switching rocker is supported on hardened pivot points (6).

As the pressure increases the switching rocker (5) moves upwards and operates the micro-switch (7). The spring (8), the initial stress of which can be changed by the setting screw (9) (switching point setting), acts as opposing force. The travelling nut (10) is moved by turning the setpoint spindle, and the initial stress of the spring (8) is changed. The screw (11) serves for the internal adjustment of the micro switch. The counterpressure spring (12) ensures stable switching behaviour, even for low setting values.

#### Pressure sensors

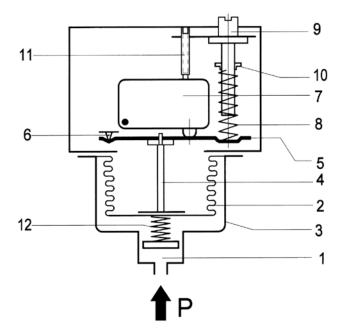
With few exceptions in the low pressure range, all pressure sensors are equipped with measuring bellows, partly made of a copper alloy but mostly in high stainless steel quality (1.4571). In comparison with the permissible values, the measuring bellows are subject to low loads and move only slightly. This results in long service life with low switching point drift and high overpressure safety. The movement of the measuring bellows is also restricted by an international stop so that the forces resulting from the overpressure cannot be transmitted to the switching mechanism.

The parts of the sensor in contact with the medium are welded together without additional materials and the sensors contain no seals. Cu bellows which are used for low pressure ranges are soldered to the sensor housing. The sensor housing and all parts in the unit in contact with the medium can also be manufactured completely in stainless steel 1.4571 (series DNS). The individual data sheets contain exact data on materials.

#### Pressure connection

The pressure connection is designed in accordance with DIN 16288 for all pressure switches (pressure gauge connection G½ A). They can also be connected optionally to the interna thread G¼ in accordance with ISO 228 Part 1. Max. screwdown depth on the internal thread G¼ = 9 mm. Differential pressure switches have two pressure connections (max. and min.) and must be connected to one internal thread G¼ each.

#### Design



- 1 = pressure connection
- 2 = measuring bellows
- 3 = sensor housing
- 4 = pressure pin
- 5 = switching rocker
- 6 = pivot points
- 7 = microswitch or other switching elements
- 8 = setpoint spring
- 9 = setting spindle (switching point setting)
- 10 = travelling nut (switching point indicator)
- 11 = adjusting screw for microswitch
- 12 = counterpressure spring

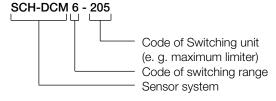


Technical Details	Valid for all pressure switches with microswitches of the DCM, VCM, DNM, DNS, DDC series. The technical data of the component tested units deviate partly slightly. (Please refer to model sheet)		
	Normal version		
	Plug connection	Terminal connection	
Version			
Switch housing	Aluminium die-cast GD Al Si 12		
Pressure connection	G 1/2 external thread (pressure gauge connection) a Internal thread $G 1/4$ at differential pressure switches		
	(only for version with microswitch). Floating change single-pole from 3-1 to 3 - 2.	e-over contact. With rising pressure switching over	
Switching function and connection drawing		1 2 3 🖨	
Switch capacity (applies only for version with microswitch)	$8$ A at 250 $\rm V_{AC}$ 5 A at 250 $\rm V_{AC}$ inductive $8$ A at 24 $\rm V_{DC}$ 0.3 A at 250 $\rm V_{DC}$	$8$ A at 250 $\rm V_{AC}$ 5 A at 250 $\rm V_{AC}$ inductive $8$ A at 24 $\rm V_{DC}$ 0.3 A at 250 $\rm V_{DC}$	
Installation position	Arbitrary preferably vertical. See data sheet		
Protection (in vertical position)	IP54	IP65	
EC-Type Examination Certificate Number			
Electrical connection	Plug connection or terminal connection		
Cable entry	Pg 11	M16 x 1.5	
Ambient temperature	See data sheets		
Switch point	Adjustable on the spindle. In switching mechanism 300 the terminal box lid must be removed.	1	
Switching difference	Adjustable or not adjustable (see model overview)		
	Max. 70°C, temporary 85°C		
Medium temperature	Higher medium temperatures are possible if the lin switching mechanism are ensured by suitable mea	asures (e. g. siphon).	
Vacuum	All pressure switches can operate under vacuum, Exception: SCH-DCM 1000	the device is not damaged by this.	
Repeat accuracy of the switching points	< 1% of the working range (for pressure ranges >	1 bar)	
Vibration strength	Up to 4 g no noteworthy deviations.		
Mechanical life	With sinusoidal pressure application and room temperature, 10 x 106 switching cycles. The expected life depends strongly upon the type of pressure application, therefore this figure can serve only as rough estimate. With pulsating pressure or pressure impacts in hydraulic systems, pressure surge reduction is recommanded.		
Isolation values	Overvoltage category III, contamination class 3, ref The confirmity to DIN VDE 0110 is approved.		
Oil and grease-free	The parts of all pressure switches in contact with t version. The sensors are hermetically encapsulated	the medium are also available in oil and grease-free d, they contain no seals.	



Option	Description	Connection diagram	Explanation
	Normal version microswitch, single pole switching over, switching differential not adjustable	1 2 3 🖨	all pressure switches
205	Maximum limiter with manual reset device. Interlocking with increasing pressure	1 2 3 🖨	DCM025DCM63, DNM, VCM301VCM095, DDCM, VNS, DNS, DGM
206	Minimum limiter with manual reset device. Interlocking with falling pressure	1 2 3 🖨	DCM06DCM63, DNM, VCM301VCM095, DDCM, VNS, DNS, DGM
213	Gilded contacts hysteresis not adjustable  Switching capacity max. 24 V <sub>DC</sub> , 100 mA min. 5 V <sub>DC</sub> , 2 mA	1 2 3 🖨	DCM, DNM, VCM, VNM, DDCM, VNS, DNS, DWAM, DGM
301	Terminal connection instead of plug connection protection IP 65	1 2 3 🖨	DCM, DNM, VCM, DDCM,VNS, DNS, DGM

## Order Example:



## Order specification:

Pressure switch SCH-DCM 6-205

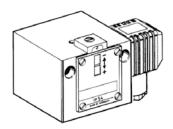
## Component Tests Model SCH



## Switch housing with switching mechanisms

The switch housings consist of high quality and seawater-resistant aluminium diecastings. Three versions are available:

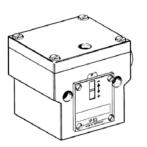
## IP 54



## Housing (normal version)

Plug connections to EN 175301; Degree of protection IP54; Setpoint setting accessible from the outside.

### IP65



### Terminal connection (option: 301)

With terminal connection box; Degree of protection IP65; Setpoint setting and terminal connections accessible only after removal of the terminal box lid.





In limiter functions it is frequently necessary to retain and lock the shutdown status and to release the lock and switch on the system again only after the causes that led to the safety shutdown have been eliminated.

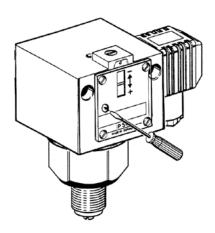
There are two possibilities for this:

#### 1. Mechanical lock inside the pressure switch

A "bistable" microswitch is built into the limiters instead of the microswitch with automatic reset.

When the value set on the scale is reached, the microswitch switches over and remains in this position. The lock must be released by pressing the unlocking button (marked by a red dot on the scale side of the switching device). According to version, the lock can be effective with rising or falling value. Unlocking can take place only if the pressure has dropped by a certain amount or, in the case of locking, has risen back to the lower switching point.

When the pressure limiter is selected, a distinction must be made between maximum pressure and minimum pressure monitoring.



## 1.1 Maximum pressure limitation

Switching over and locking with rising pressure.

Option: 205

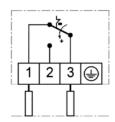
Connection to terminal 1 and 3.

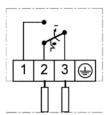
# 1.2 Minimum pressure limitation

Switching over and locking with falling pressure.

Option: 206

Connection to terminal 2 and 3.



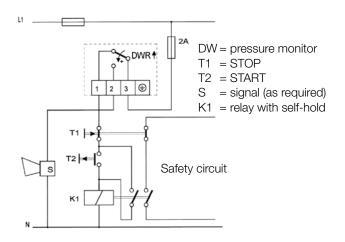


#### External electrical interlock in the switchgear cabinet (switching examples)

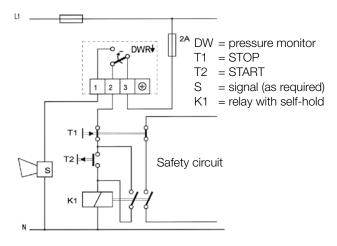
A pressure monitor (microswitch with automatic reset) can also be used as limiter if an electrical interlock is connected in series.

In pressure limitation in steam and hot water boilers, the external interlock is only permissible if it is ensured that the pressure monitor is of "special construction".

# 2.1 Maximum pressure limitation with external interlock



## 2.2 Minimum pressure limitation with external interlock



When the interlock circuit shown above is used, the requirements in accordance with DIN 57 116/VDE 0116 are fulfilled if the electrical equipment such as contactors or relays of the external interlock circuit correspond to VDE 0660 or VDE 0435 respectively.

#### **Pressure Switches and Pressure Monitors**

for overpressure for non aggressive liquid and gaseous media Model SCH-DCM



#### **Technical Details**

Pressure connection: external thread G½ A (pressure gauge

connection) acc. to DIN 16 288 and internal thread G¼ to ISO 228 part 1

Switching device: rugged housing of seawater resistant

aluminium die-casting GD Al Si 12

Protection: IP 54, with vertical fitting position

Pressure sensing

element: DCM 3...DCM 63

metal bellows: 1.4571 sensor casing: 1.4104

DCM 025-DCM 1 diaphragm: Cu

sensor casing: Cu + Ms DCM 4016/DCM 4025 diaphragm: NBR sensor casing: 1.4301

DCM 1000 membrane: NBR sensor casing: Ms

Fitting position: vertically upwards and horizontal.

DCM 4016 and 4025 vertically

upwards

Max. ambient temperature at the

switch unit: -25...+70 °C

exception: DCM 4016, DCM 4025,

DCM 1000: -15 ... +60 °C

Max. temperature of the medium:

The maximum temperature of the medium at the pressure sensor must not exceed the allowable temperature at the switching device. Temperatures up to 85 °C are allowable for short periods. Higher temperatures of the medium are possible, provided that the upper limit at the switching device is safeguarded by suitable measures

(e. g. water tube trap).

Fitting: directly in the pressure line (pressure

gauge connection) or on a flat surface

with 2 - off 4 mm screws

Switching pressure: adjustable externally by means of

screw-driver

Switching differential: Not adjustable in the case of DCM.

Externally adjustable in the case of

DCMV.

For values see summary of models.

Methods of sealing: as required (may also be carried out

after mounting)

Adjustment: Scale value corresponds to the lower

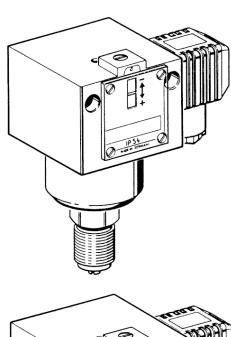
switching point, the upper switching point is higher by the switching

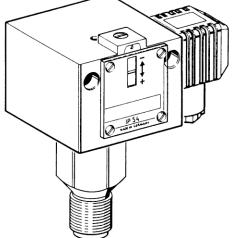
differential

Contact agreement: single-pole change-over switch

Switching capacity:

	250 V <sub>AC</sub>		250 V <sub>DC</sub>	24 V <sub>DC</sub>
	Ω	(ind)	Ω	Ω
Normal	8A	5A	0.3A	8A







Model	Range of adjustment	Hysteresis (Mean value)	Max. allowable pressure	Material	Dimensional drawing
		Switching differen	nce not adjustable		
SCH-DCM 4016	1 16 mbar	2 mbar	1 bar	NBR + 1.4301	1 + 11
SCH-DCM 4025	425 mbar	2 mbar	1 bar	NBR	1 + 11
SCH-DCM 1000	10100 mbar	12 mbar	10 bar	NBR + MS	1 + 10
SCH-DCM 025	0.04 0.25 bar	0.03 bar	6 bar	Cu + Ms	1 + 14
SCH-DCM 06	0.1 0.6 bar	0.04 bar	6 bar	Cu + Ms	1 + 14
SCH-DCM 1	0.21.6 bar	0.04 bar	6 bar	Cu + Ms	1 + 14
SCH-DCM 3	0.22.5 bar	0.1 bar	16 bar	1.4104 + 1.4571	1 + 18
SCH-DCM 6	0.5 6 bar	0.15 bar	16 bar	1.4104 + 1.4571	1 + 18
SCH-DCM 625	0.56 bar	0.25 bar	25 bar	1.4104 + 1.4571	1 + 17
SCH-DCM 10	1 10 bar	0.3 bar	25 bar	1.4104 + 1.4571	1 + 17
SCH-DCM 16	316 bar	0.5 bar	25 bar	1.4104 + 1.4571	1 + 17
SCH-DCM 25	425 bar	1 bar	60 bar	1.4104 + 1.4571	1 + 16
SCH-DCM 40	840 bar	1.3 bar	60 bar	1.4104 + 1.4571	1 + 16
SCH-DCM 63	1663 bar	2 bar	130 bar	1.4104 + 1.4571	1 + 16
SCH-DCMV 025	0.040.25 bar	0.030.04 bar	6 bar	Cu + Ms	1 + 14
SCH-DCMV 1	0.21.6 bar	0.07 0.55 bar	6 bar	Cu + Ms	1 + 14
SCH-DCMV 625	0.5 6 bar	0.252 bar	25 bar	1.4104 + 1.4571	1 + 17
SCH-DCMV 63	1663 bar	3.0 10 bar	130 bar	1.4104 + 1.4571	1 + 16
		Switching differ	rence adjustable		
SCH-DCMV 06	0.10.6 bar	0.040.5 bar	6 bar	Cu + Ms	1 + 14
SCH-DCMV 3	0.22.5 bar	0.151.5 bar	16 bar	1.4104 + 1.4571	1 + 18
SCH-DCMV 6	0.5 6 bar	0.252.0 bar	16 bar	1.4104 + 1.4571	1 + 18
SCH-DCMV 10	110 bar	0.52.8 bar	25 bar	1.4104 + 1.4571	1 + 17
SCH-DCMV 16	316 bar	0.73.5 bar	25 bar	1.4104 + 1.4571	1 + 17
SCH-DCMV 25	425 bar	1.36.0 bar	60 bar	1.4104 + 1.4571	1 + 16
SCH-DCMV 40	840 bar	2.66.6 bar	60 bar	1.4104 + 1.4571	1 + 16

For smaller pressure ranges see also VCM, DGM, HCD and PSB data sheets. Options see data sheet switch units / optional function /connection diagrams.

## **Order specification**

Pressure switch with plug connection, housing of aluminium die-casting adjustment range from ... to ... bar / mbar Switching differential adjustable / none adjustable Model...

### Pressure Switches with Sensor System in Stainless Steel Version Model SCH-DNM



#### **Technical Details**

Pressure connection: external thread G½ A (pressure

gauge connection) acc. to DIN 16 288 and internal thread G1/4 to ISO 228

part

Switching device: rugged housing of seawater resistant

aluminium die-casting GD Al Si 12

Protection: IP54, with vertical fitting position

Pressure sensing

element: sensor casing: 1.4104

pressure bellows: 1.4571

Fitting position: vertically upwards and horizontal

Max. ambient temperature at the

switch unit: -25...+70°C

Max. temperature of

the medium: The maximum temperature of the

medium at the pressure sensor must not exceed the allowable temperature at the switching device. Temperatures up to 85 °C are allowable for short periods. Higher temperatures of the medium are possible, provided that the upper limit at the switching device is safeguarded by suitable measures

(e. g. water tube trap).

Fitting: directly in the pressure line (pressure

gauge connection) or on a flat surface

with 2 - off 4 mm screws

Switching pressure: adjustable externally by means of

screw-driver

Switching differential: DNM: not adjustable

DNMV: externally adjustable

Methods of sealing: as required (may also be carried

out after mounting)

Adjustment: Scale value corresponds to the lower

switching point, the upper switching point is higher by the switching

differential.

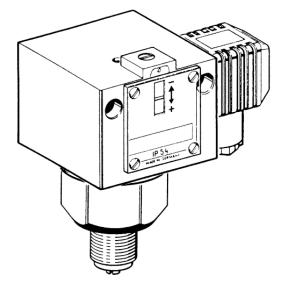
Contact agreement: single-pole change-over switch

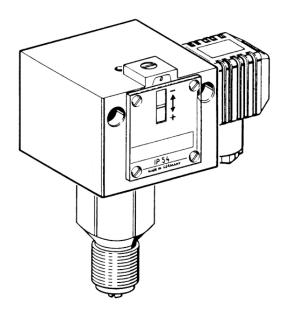
Switching capacity:

	250 V <sub>AC</sub>		250 V <sub>DC</sub>	$24 V_{DC}$
	Ω	(ind)	Ω	Ω
Normal	8A	5A	0.3A	8A

All parts of the SCH-DNM series of pressure switches which come into contact with the medium are made of stainless steel. The pressure sensor is welded by the most up-to-date method without added material.

The aluminium switch housing has a high resistance to the corrosive effects of the ambient atmosphere.









Model	Range of adjustment	Hysteresis (Mean value)	Max. allowable pressure	Dimensional drawing
Switching difference not adjustable				
SCH-DNM 6	0.56 bar	0.15 bar	16 bar	1 + 15
SCH-DNM 10	1 10 bar	0.3 bar	16 bar	1 + 15
Switching difference adjustable				
SCH-DNMV 16	316 bar	0.7 - 3.5 bar	25 bar	1 + 15

Options see data sheet switch units / optional function /connection diagrams.

### Negative Pressure Switch (Vacuum Switch) Model SCH-VCM



#### **Technical Details**

Pressure connection: external thread G ½ A (pressure

gauge connection) acc. to DIN 16 288 and internal thread G1/4 to ISO 228

part 1

Switching device: rugged housing of seawater resistant

aluminium die-casting GD Al Si 12

Protection: IP54, with vertical fitting position

Pressure sensing

element: VNM111 and VNM301

metal bellows: 1.4571 sensor casing: 1.4104 VCM095, 101 and 301: metal bellows: Cu Zn sensor casing: CuZn

VCM4156 diaphragm: NBR sensor casing: 1.4301

Fitting position: vertically upwards and horizontal

VCM 4156 vertically upwards

Max. ambient temp.

at the switch unit: -25...+70°C

Max. temperature of

the medium: The maximum temperature of the

medium at the pressure sensor must not exceed the allowable temperature at the switching device. Temperatures up to 85 °C are allowable for short periods. Higher temperatures of the medium are possible, provided that the upper limit at the switching device is safeguarded by suitable measures

(e. g. water tube trap).

Fitting: Directly in the pressure line (pressure

gauge connection) or on a flat surface

with 2 - off 4 mm screws.

Switching pressure: adjustable externally by means of

screw-driver

Switching differential: not adjustable in the case of models

VCM, VNM and model VNV

Methods of sealing: as required (may also be carried out

after mounting)

Adjustment: Scale value corresponds to the lower

switching point, the upper switching point is higher by the switching

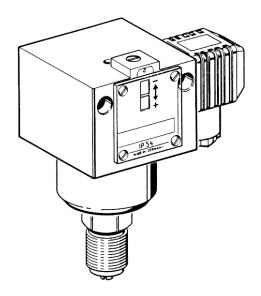
differential.

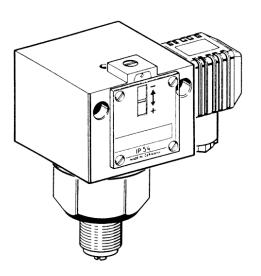
Contact agreement: single-pole change-over switch

Switching capacity:

	250 V <sub>AC</sub>		250 V <sub>DC</sub>	24 V <sub>DC</sub>
	Ω	(ind)	Ω	Ω
Normal	8A	5A	0.3A	8A

The Negative Pressure Switches detect the pressure differencerelative to the atmospheric pressure. All data on switchingpressure ranges and therefore also the scala divisions on the switch units are to be understood at the difference inpressure between the atmospheric pressure at any one timeand the set switching pressure. The "zero" reference point on the scale of the unit corresponds to the atmospheric pressure at the time. The minussign »—« by the indicated pressure stand for underpressurebelow the respective atmospheric pressure.









Model	Range of adjustment	Hysteresis (Mean value)	Max. allowable pressure	Dimensional drawing
	Swit	ching difference not adjust	table	
SCH-VCM 4156	-15+6 mbar	2 mbar	1 bar	1 + 11
SCH-VCM 301	-250+100 mbar	25 mbar	1.5 bar	1 + 13
SCH-VNM 301	-250+100 mbar	45 mbar	3 bar	1 + 15
SCH-VCM 101	-1*+0.1 bar	45 mbar	3 bar	1 + 14
SCH-VCM 095	-0.9+0.5 bar	50 mbar	3 bar	1 + 14
SCH-VNM 111	-1*+0.1 bar	50 mbar	6 bar	1 + 15

<sup>\*</sup> In the case of very high vacuum, close to the negative pressure of -1 bar which is only theoretically possible, the switch can be adjusted only with reservations on account of the special conditions of vacuum technology. The pressure switch itself however, will not be damaged at maximum negative pressure.

Options see data sheet switch units / optional function /connection diagrams. For small pressure ranges see HCD data sheet.

#### **Differential Pressure Monitors Model SCH-DDCM**



#### **Technical Details**

Pressure connection: internal thread G1/4

Switching device: rugged housing of seawater resistant

aluminium die-casting GD Al Si 12

Protection: IP54, with vertical fitting position

Pressure sensing

element: DDCM 014-16:

pressure bellows: 1.4571 sensor casing: 1.4305 DDCM 252-6002: diaphragm: NBR. sensor casing: aluminium

Fitting position: optional, preferably vertically upwards

Max. ambient temperature at the

switch unit: -25...+70°C

Max. temperature of

the medium: The maximum temperature of the

medium at the pressure sensor must not exceed the allowable temperature at the switching device. Temperatures up to 85 °C are allowable for short periods. Higher temperatures of the medium are possible, provided that the upper limit at the switching device is safeguarded by suitable measures

(e. g. water tube trap).

Fitting: directly in the pressure line (pressure

gauge connection) or on a flat surface

with 2 - off 4 mm screws S (-) = lower pressure P (+) = higher pressure

Switching pressure: adjustable externally by means of

screw-driver

Switching differential: not adjustable,

for values see summary of model

Methods of sealing: as required (may also be carried out

after mounting)

Adjustment: Scale value corresponds to the lower

switching point, the upper switching point is higher by the switching

differential.

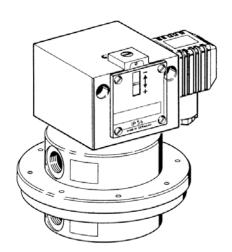
Scale: models 252-6002 without graduation,

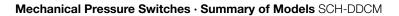
adjustment with a pressure gauge

Switching capacity:

	250 V <sub>AC</sub>		250 V <sub>DC</sub>	$24  \mathrm{V}_{\mathrm{DC}}$
	Ω	(ind)	Ω	Ω
Normal	8A	5A	0.3A	8A

The SCH-DDCM differential pressure monitors are suitable for monitoring and controlling differential pressures, flow monitoring and automatic checking of filter plants. A double chamber system with stainless steel bellows resp. NBR diaphragm accurately detects the difference between the two applied pressures. The differential pressure to be monitored is infinetely adjustable within the ranges mentioned in the summary of models. The settings relate to the lower switching point (in the case of falling differential pressure); the upper switching point (in the case of rising differential pressure) is the value of the switching differential higher. All differential pressure control switches can also be used in the negative pressure area. Every pressure switch has two pressure connections.





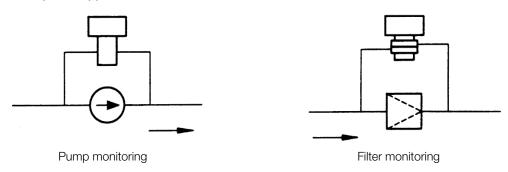


Model	Range of adjustment	Hysteresis (Mean value)	Max. allowable pressure	Dimensional drawing
	Swit	ching difference not adjust	table	
SCH-DDCM 252*	425 mbar	2 mbar	0.5 bar	1 + 20
SCH-DDCM 662*	1060 mbar	15 mbar	1.5 bar	1 + 20
SCH-DDCM 6002*	100600 mbar	35 mbar	3 bar	1 + 20
SCH-DDCM 014*	-0.10.4 bar	0.15 bar	15 bar	1 + 21
SCH-DDCM 1	0.21.6 bar	0.13 bar	15 bar	1 + 21
SCH-DDCM 4*	14 bar	0.2 bar	25 bar	1 + 21
SCH-DDCM 6	0.5 6 bar	0.2 bar	15 bar	1 + 21
SCH-DDCM 16	316 bar	0.6 bar	25 bar	1 + 21

<sup>\*</sup> Without graduation, only +/- scale

Options see data sheet switch units / optional function /connection diagrams. For small pressure ranges see HCD data sheet.

## Example for application



### **Order specification**

Differential pressure monitor with plug connection, casing of die-cast aluminium Sensor casing of stainless steel / aluminium Range of adjustment ...to ... bar / mbar Model ...

### **Pressure Switches with Stainless Steel Sensor System**

optionally housing with surface protection Model SCH-DNS



#### **Technical Details**

Pressure connection: external thread G ½ A (pressure

gauge connection) acc. to DIN 16288 and internal thread G1/4 to ISO 228

part <sup>-</sup>

Switching device: rugged housing of seawater resistant

aluminium die-casting GD Al Si 12

Protection: IP54, with vertical fitting position

Pressure sensing

element: pressure bellow, and all parts

connected to media: X 6 Cr Ni Mo Ti 17 122 material No. 1.4571

Fitting position: vertically upwards and horizontal

Max. ambient temperature at the

switch unit: -25...+70°C

Max. temperature of the medium:

The maximum temperature of the medium at the pressure sensor must not exceed the allowable temperature at the switching device. Temperatures up to 85 °C are allowable for short periods. Higher temperatures of the medium are possible, provided that the upper limit at the switching device is safeguarded by suitable measures

(e. g. water tube trap).

Fitting: directly in the pressure line (pressure

gauge connection) or on a flat surface

with 2 - off 4 mm screws

Switching differential: for values see summary of models

Methods of sealing: as required (may also be carried out

after mounting)

Adjustment: Scale value corresponds to the lower

switching point, the upper switching point is higher by the switching

differential

Contact agreement: single-pole change-over switch

Switching capacity:

	250 V <sub>AC</sub>		250 V <sub>DC</sub>	24 V <sub>DC</sub>
	Ω	(ind)	Ω	Ω
Normal	8A	5A	0.3A	8A

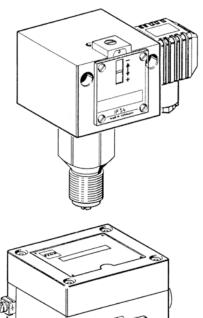
Plastic coating: The die-cast aluminum housing is

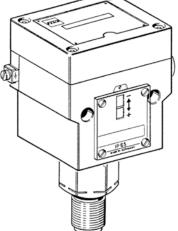
chromed and coated with chemical resistant plastic. This coating wad tested for 20 days with a 3% NaCl solution. During this test, the temperature was changed 30 times between +10...80 °C. The quality of the coating was not changed during

this test.

The pressure switches of series DNS are suitable for monitoring and controlling pressures in devices of the chemical industry and in the process engineering as well as wherever the pressure of aggressive liquids and gases has to be monitored.

All component parts of the sensor system are made of stainless steel (1.4571) and are welded by using the latest techniques without additional materials. The pressure sensor is hermetically encapsulated and does not contain any seal material.









Model	Range of adjustment	Hysteresis (Mean value)	Max. allowable pressure	Dimensional drawing
	Swit	ching difference not adjus	table	
SCH-VNS 111-201	-1*+ 0.1 bar	50 mbar	6 bar	1 + 15
SCH-DNS 06-201	0.1 0.6 bar	40 mbar	6 bar	1 + 15
SCH-DNS 1-201	0.21.6 bar	60 mbar	6 bar	1 + 15
SCH-DNS 3-201	0.22.5 bar	0,1 bar	16 bar	1 + 18
SCH-DNS 6-201	0.56 bar	0.15 bar	16 bar	1 + 18
SCH-DNS 10-201	110 bar	0.3 bar	16 bar	1 + 16
SCH-DNS 16-201	316 bar	0.5 bar	25 bar	1 + 16
	Но	using with surface protect	ion	
SCH-DNS 025-351	0.040.25 bar	30 mbar	6 bar	2 + 15
SCH-DNS 06-351	0.1 0.6 bar	40 mbar	6 bar	2 + 15
SCH-DNS 1-351	0.21.6 bar	60 mbar	6 bar	2 + 15
SCH-DNS 3-351	0.22.5 bar	0.1 bar	16 bar	2 + 18
SCH-DNS 6-351	0.56 bar	0.15 bar	16 bar	2 + 18
SCH-DNS 10-351	1 10 bar	0.3 bar	16 bar	2 + 16

<sup>\*</sup> In the case of very high vacuum, close to the negative pressure of -1 bar which is only theoretically possible, the switch can be adjusted only with reservations on account of the special conditions of vacuum technology. The pressure switch itself however, will not be damaged at maximum negative pressure.

Options see data sheet switch units / optional function /connection diagrams

#### Pressure Monitors for Fuel Gases Model SCH-DGM



#### **Technical Details**

Pressure connection: external thread G1/2 A acc. to DIN

ISO 228 Part 1 (permissible only with flat gasket) and internal thread G1/4 acc. to ISO 228 Part 1 (permissible up

to 4 bar)

Switching device: sea water resistant aluminium die

casting GD Al Si 12

Protection: IP54, for vertical installation position

Materials of the

pressure probe: see summary of models

Ambient temperature: -25 ... +60 °C

At ambient temperatures below 0 °C, ensure that no condensation water can rise on the inside of the sensor and in the switching device.

Max. permissible

operating pressure: see summary of models

Fitting: either directly on the pipeline or with 2

screws 4 mm Ø on the wall surface

Fitting position: vertical upwards or horizontal

Adjustment: Continuously adjustable by means of

screw-driver on the adjusting spindle.

The set switching difference is visible

in the scale window.

Possibility of lead

sealing: on request (can also be fitted

subsequently)

Switching

differences: Largely independent of the set

switching pressure. Not adjustable. For values see summary of models.

Adjustment: Scale value corresponds to the upper

switching point, the lower switching point is lower by the switching

difference.

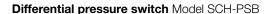
Switching capacity:

	250 V <sub>AC</sub>		250 V <sub>DC</sub>	$24  \mathrm{V}_{\mathrm{DC}}$
	Ω	(ind)	Ω	Ω
Normal	8A	5A	0.3A	8A

Pressure measuring connection:

It must be ensured that a pressure measuring connection is available at a suitable place on the gas appliance.

Model	Range of adjustment	Hysteresis (Mean value)	Max. operating pressure	Materials in contact with medium	Dimensional drawing
Switching difference not adjustable					
SCH-DGM 306	1560 mbar	6 mbar	0.8 bar	Cu + Ms	1 + 13
SCH-DGM 310	20100 mbar	7 mbar	0.8 bar	Cu + Ms	1 + 13
SCH-DGM 325	40250 mbar	10 mbar	0.8 bar	Cu + Ms	1 + 13
SCH-DGM 06	100600 mbar	25 mbar	2 bar	Cu + Ms	1 + 14
SCH-DGM 1	0.2 1.6 bar	40 mbar	3 bar	Cu + Ms	1 + 14
SCH-DGM 506	1560 mbar	8 mbar	5 bar	1.4104	1 + 12
SCH-DGM 516	40160 mbar	12 mbar	5 bar	1.4104	1 + 12
SCH-DGM 525	100250 mbar	20 mbar	5 bar	1.4104	1 + 12





#### **Applications**

Adjustable differential pressure switch for monitoring overpressure, vacuum and differential pressure of air or other non-combustible, non-aggressive gases. Possible fields of application include:

Monitoring air filters and ventilators

Monitoring industrial cooling-air circuits

Overheating protection for fan heaters

Monitoring flows in ventilation ducts

Controlling air and fire-protection flaps

Frost protection for heat exchangers

#### **Versions**

With this pressure switch the switching pressure can be adjusted without a pressure gauge using a scaled adjustment knob. The switching differential can also be adjusted with a screwdriver.

Туре	Adjustment range for upper switching pressure [Pascal]	Switching differential set to [Pascal]	Tolerance for upper and lower switching pressure
SCH-PSB-0300	20300	10	±15%
SCH-PSB-0500	50500	20	±15%
SCH-PSB-1000	2001000	100	±15%

Switching pressure specifications apply to vertical installation which is also the recommended position with pressure-pipe connections pointing downwards. If the switches are installed horizontally with AMP connection terminals uppermost, the switching values are approximately 20 Pa higher.

#### **Technical Details**

Maximum operating

pressure: 10 kPa for all pressure ranges
Medium: air, non-combustible and nonaggressive gases

Temperature range

Medium and ambient

temperature: -20 °C ... +70 °C (limited from

+85°C to +70°C due to PVC-

hose)

Storage temperature:  $-40\,^{\circ}\text{C} \dots +70\,^{\circ}\text{C}$  (limited from

 $+85\,^{\circ}\text{C}$  to  $+70\,^{\circ}\text{C}$  due to PVC-

hose)

Diaphragm material: silicone, tempered at 200 °C ge-

tempert, free of gas emissions
2 plastic pipe connection pieces

Pressure connections: 2 plastic pipe connection pieces (P1 and P2), external diameter

6.0 mm:

P1 for connection to higher pressure (marked +); P2 for connection to lower pressure (marked –)

Housing materials

Switch body: PA 6.6

Cover: PS Weight: 150 g

Mechanical working life: over  $10^6$  switching operations. Electrical rating: max.  $1.0 \text{ A} (0.4 \text{ A}) / 250 \text{ V}_{AC}$ 

Electrical connections: AMP flat plug 6.3x0.8 mm acc. to

DIN 46244 or push-on screw terminals. Cable conduit with cable

strain relief.

Cable entry: cap nut conduit AF20 Mounting: with fastening lugs

Arrangement of contacts:

1 Break contact 2 Operating contact

Protection: IP54

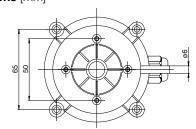
### Order Details (Example: SCH-PSB-0300)

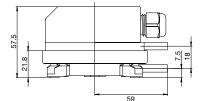
Model	Pressure ranges [Pascal]
	<b> 0300</b> = 20 300
SCH-PSB-	<b> 0500</b> = 50 500
	<b>1000</b> = 200 1000

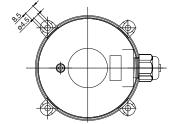
### Accessories included in scope of delivery

2 m PVC hose and 2 plastic tubes made of ABS Set consisting of three push-on screw terminals

#### **Dimensions** [mm]



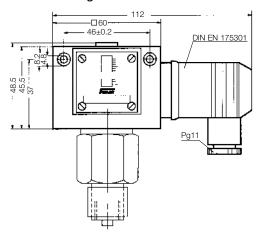




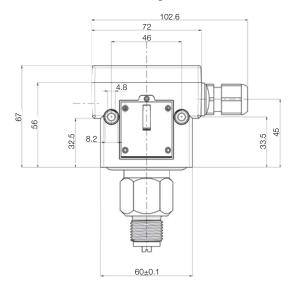


## **Dimensions of Switch Housings [mm]**

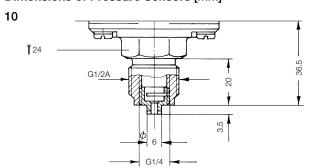
## 1 Standard housing



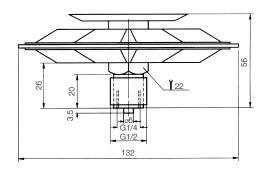
## 2 Terminal connection housing



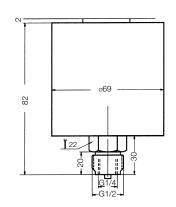
## **Dimensions of Pressure Sensors [mm]**



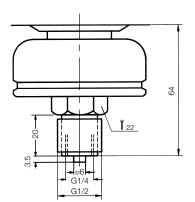
11



12



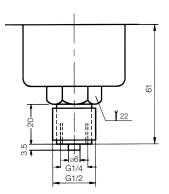
13



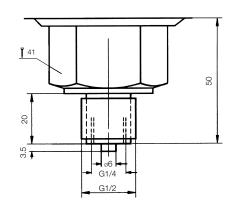
## **Dimensions of Pressure Sensors** Model SCH



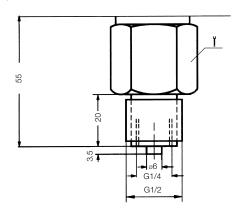
14



15

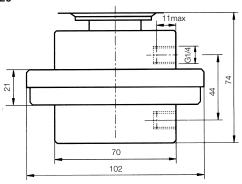


16-19



Dimensional drawing	ĭ
16	22
17	24
18	30
19	32

20



21

