



# Thermocouple Thermometers

ignition protection Exia



measuring  
•  
monitoring  
•  
analysing

## TTL-Exia



- Measuring ranges: max. 1100 °C
- NiCr-Ni or Fe-CuNi thermocouples
- Output: sensor or analogue 4-20 mA
- Thermowells up to 1000, 3000 respectively 5000 mm (depending on model)
- Option: headtransmitter with HART® protocol or PROFIBUS®/Fieldbus
- For ATEX applications, ignition protection Exia



T2

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### Description

The KOBOLD thermocouple thermometers comprise a rugged installation fitting made of stainless steel or Inconel with thread, flange or weld-on connection, a connection head out of aluminium casting and a removable measuring element. The measuring insert can be replaced without emptying the installation, since the customised thermowell remains in the installation and seals the process. The instruments are supplied with the ignition protection Exia as a standard and therefore can be installed in relevant hazardous areas.

Thermocouples temperature sensor according to DIN EN 60584 part 2, class 1 or 2 are fitted in the measuring insert as standard.

Alternatively these sensors can be designed as single or double thermocouple thermometers.

As an option the thermocouples thermometers can be supplied with a head transmitter. Transmitters with a standard 4-20 mA signal, with HART® protocol or with PROFIBUS®/Fieldbus are there to choose from.

Beside the available thermocouples thermometers according to DIN-standard, there are customised versions relating to the immersion length, the connection head, the materials, the process connection or the tolerance classes deliverable on request.

### Head Transmitter

Thermocouples with head transmitter are used to transmit measuring signals noise-free over long distances.

The head transmitter which is encapsulated in epoxide resin is located right in the connection head and delivers a temperature-linear output signal of 4-20 mA. The head transmitter is available with standardised communication systems just like HART® protocol or PROFIBUS®/Fieldbus.


### Applications

The thermocouple thermometers with thread-, flange- or weld-on connection are favourably used for the temperature measurement in liquids, solids and gaseous media. The reliable watertightness of these installation methods for gauge pressure and vacuum is an important criteria for selection.

Application areas are located in the air-conditioning and cooling industry, the heating-, furnace-, mechanical- and apparatus-construction as well as in the complete industry.

For all applications in hazardous areas, the instruments are supplied with the ignition protection Exia.

### Technical Data

Measuring range:	1.4404, max. 750 °C, others, max. 1100 °C
Sensor:	single or double-sensor
Accuracy:	class 1 or class 2
Ambient temperature:	-40 ... +150 °C with ceramic terminal base (without transmitter) -40...+85 °C (with transmitter)
Operating pressure:	depending on TTL version
Connection head:	form B with chain
Cable entry:	M 20x1.5 standard (others on request)
Materials:	
Sensor:	stainless steel 1.4404 (Type J) Alloy 600 (Type K)
Protective tube:	1.4404 (others on request)
Neckpipe:	stainless steel 1.4404
Connection head:	aluminium, painted
Terminal base:	ceramic (without transmitter)
Process connection:	
Thread:	G½ male, G1 male, ½" NPT male (others on request)
DIN flange:	DN25 (others on request)
Weld-on sleeve:	Ø 24h7 (other on request)
Sensor wiring:	2-wire
Protection:	connection head IP65 sensor IP68
ATEX-approval:	 II 1 GD Ex ia IIC T4...T6 Ex iaD 20 IP65 T85 °C 20 °C ≤ Ta ≤ +60 °C
Head transmitter:	
Output:	analogue output 4-20 mA
Communication:	HART® protocol, Profibus®/Fieldbus



Screw-in thermocouple form 2G with or without neckpipe, protection Exia, protective tube G 1/2 male according to DIN 43772 (with neckpipe), p<sub>max</sub> 10 bar, with removable measuring element

Model	Immersion length [mm]	Process connection	Sensor type/ category	Wiring	Connection head	Head transmitter	Options
<b>TTL-L94</b> (without neckpipe)	<b>10</b> = 100 Ø 8x6 <b>16</b> = 160 Ø 8x6 <b>25</b> = 250 Ø 8x6	<b>2</b> = G 1/2	<b>1</b> = 1x type J, cl 2; 1.4404 <b>2</b> = 2x type J, cl 2; 1.4404 <b>3</b> = 1x type K, cl 2; Alloy 600 <b>4</b> = 2x type K, cl 2; Alloy 600 <b>5</b> = 1x type J, cl 1; 1.4404 <b>6</b> = 2x type J, cl 1; 1.4404 <b>7</b> = 1x type K, cl 1; Alloy 600 <b>8</b> = 2x type K, cl 1; Alloy 600 <b>X<sup>2)</sup></b> = special	<b>2</b> = 2-wire	<b>G</b> = form B, with chain <b>Y</b> = special connection head (to be specified in writing)	<b>0</b> = without <b>A<sup>3)</sup></b> = programmable transmitter 2-wire (5334D) <b>B<sup>3)</sup></b> = transmitter with HART® protocol 2-wire (5337D) <b>C<sup>3)</sup></b> = transmitter PROFIBUS®/ Fieldbus (5350B)	<b>0</b> = without <b>Y</b> = acc. description
<b>TTL-B94</b> (with neckpipe)	<b>40</b> = 400 Ø 8x6 <b>XX<sup>1)</sup></b> = special length Ø 8x6						

<sup>1)</sup> Please specify special length in writing

<sup>2)</sup> Please specify special type in writing

<sup>3)</sup> Please specify measuring range in writing

Screw-in thermocouple form 2G with neckpipe, protection Exia, protective tube G 1 male according to DIN 43772, p<sub>max</sub> 10 bar, with removable measuring element

Model	Immersion length [mm]	Process connection	Sensor type/ category	Wiring	Connection head	Head transmitter	Options
<b>TTL-CB4</b>	<b>10</b> = 100 Ø10x8 <b>16</b> = 160 Ø10x8 <b>25</b> = 250 Ø10x8 <b>40</b> = 400 Ø10x8 <b>XX<sup>1)</sup></b> = special length	<b>4</b> = G 1	<b>1</b> = 1x type J, cl 2; 1.4404 <b>2</b> = 2x type J, cl 2; 1.4404 <b>3</b> = 1x type K, cl 2; Alloy 600 <b>4</b> = 2x type K, cl 2; Alloy 600 <b>5</b> = 1x type J, cl 1; 1.4404 <b>6</b> = 2x type J, cl 1; 1.4404 <b>7</b> = 1x type K, cl 1; Alloy 600 <b>8</b> = 2x type K, cl 1; Alloy 600 <b>X<sup>2)</sup></b> = special	<b>2</b> = 2-wire	<b>G</b> = form B, with chain <b>Y</b> = special connection head (to be specified in writing)	<b>0</b> = without <b>A<sup>3)</sup></b> = programmable transmitter 2-wire (5334D) <b>B<sup>3)</sup></b> = transmitter with HART® protocol 2-wire (5337D) <b>C<sup>3)</sup></b> = transmitter PROFIBUS®/ Fieldbus (5350B)	<b>0</b> = without <b>Y</b> = acc. description

<sup>1)</sup> Please specify special length in writing

<sup>2)</sup> Please specify special type in writing

<sup>3)</sup> Please specify measuring range in writing



Screw-in thermocouple thermometer form 3G with neckpipe, protection Exia, protective tube G 1 male according to DIN 43772 for faster response time,  $p_{max}$  30 bar, with removable measuring element

Model	Immersion length [mm]	Process connection	Sensor type/ category	Wiring	Connection head	Head transmitter	Options
TTL-G94	<b>16</b> = 160 $\varnothing$ 8x6 <b>25</b> = 250 $\varnothing$ 8x6 <b>28</b> = 280 $\varnothing$ 8x6 <b>XX<sup>1)</sup></b> = special length $\varnothing$ 8x6	<b>4</b> = G 1	<b>1</b> = 1x type J, cl 2; 1.4404 <b>2</b> = 2x type J, cl 2; 1.4404 <b>3</b> = 1x type K, cl 2; Alloy 600 <b>4</b> = 2x type K, cl 2; Alloy 600 <b>5</b> = 1x type J, cl 1; 1.4404 <b>6</b> = 2x type J, cl 1; 1.4404 <b>7</b> = 1x type K, cl 1; Alloy 600 <b>8</b> = 2x type K, cl 1; Alloy 600 <b>X<sup>2)</sup></b> = special	<b>2</b> = 2-wire	<b>G</b> = form B, with chain <b>Y</b> = special connection head (to be specified in writing)	<b>0</b> = without <b>A<sup>3)</sup></b> = programmable transmitter 2-wire (5334D) <b>B<sup>3)</sup></b> = transmitter with HART <sup>®</sup> protocol 2-wire (5337D) <b>C<sup>3)</sup></b> = transmitter PROFIBUS <sup>®</sup> /Fieldbus (5350B)	<b>0</b> = without <b>Y</b> = acc. description

<sup>1)</sup> Please specify special length in writing

<sup>2)</sup> Please specify special type in writing

<sup>3)</sup> Please specify measuring range in writing

Inmersion thermocouple thermometer form 1, protection Exia, protective tube according to DIN 43772 with adjustable flange,  $p_{max}$  10 bar, with removable measuring element

Model	Immersion length [mm]	Process connection	Sensor type/ category	Wiring	Connection head	Head transmitter	Options
TTL-1F4	<b>50</b> = 500 $\varnothing$ 15 <b>71</b> = 710 $\varnothing$ 15 <b>1T</b> = 1000 $\varnothing$ 15 <b>T4</b> = 1400 $\varnothing$ 15 <b>2T</b> = 2000 $\varnothing$ 15 <b>XX<sup>1)</sup></b> = special length $\varnothing$ 15	<b>B</b> = adjustable G $\frac{3}{4}$ male st. st. <b>C</b> = aluminium sliding flange DIN43743	<b>1</b> = 1x type J, cl 2; 1.4404 <b>2</b> = 2x type J, cl 2; 1.4404 <b>3</b> = 1x type K, cl 2; Alloy 600 <b>4</b> = 2x type K, cl 2; Alloy 600 <b>5</b> = 1x type J, cl 1; 1.4404 <b>6</b> = 2x type J, cl 1; 1.4404 <b>7</b> = 1x type K, cl 1; Alloy 600 <b>8</b> = 2x type K, cl 1; Alloy 600 <b>X<sup>2)</sup></b> = special	<b>2</b> = 2-wire	<b>G</b> = form B, with chain <b>Y</b> = special connection head (to be specified in writing)	<b>0</b> = without <b>A<sup>3)</sup></b> = programmable transmitter 2-wire (5334D) <b>B<sup>3)</sup></b> = transmitter with HART <sup>®</sup> protocol 2-wire (5337D) <b>C<sup>3)</sup></b> = transmitter PROFIBUS <sup>®</sup> /Fieldbus (5350B)	<b>0</b> = without <b>Y</b> = acc. description

<sup>1)</sup> Please specify special length in writing

<sup>2)</sup> Please specify special type in writing

<sup>3)</sup> Please specify measuring range in writing



**Weld-on thermocouple form 4, protection Exia, protective tube according to DIN 43772, p<sub>max</sub> 250 bar**

Model	Immersion length [mm]	Process connection	Sensor type/ category	Wiring	Connection head	Head transmitter	Options
TTL-D	<b>1406</b> = 65/140 (D1) st.st 1.4404	0 = weld-on	<b>1</b> = 1x type J, cl 2; 1.4404	2 = 2-wire	G = form B, with chain Y = special connec- tion head (to be specified in writing)	0 = without A <sup>4)</sup> = programmable transmitter 2-wire (5334D) B <sup>4)</sup> = transmitter with HART <sup>®</sup> protocol 2-wire (5337D) C <sup>4)</sup> = transmitter PROFIBUS <sup>®</sup> / Fieldbus (5350B)	0 = without Y = acc. description
	<b>2412</b> = 125/200 (D2) st.st 1.4404		<b>2</b> = 2x type J, cl 2; 1.4404				
	<b>4406</b> = 65/200 (D2) st.st 1.4404		<b>3</b> = 1x type K, cl 2; Alloy 600				
	<b>5412</b> = 125/260 (D2) st.st. 1.4404		<b>4</b> = 2x type K, cl 2; Alloy 600				
	XXXX <sup>1)</sup> = special length		<b>5</b> = 1x type J, cl 1; 1.4404				
	<b>1906</b> <sup>2)</sup> = 65/140 (D1) st.st 1.4903		<b>6</b> = 2x type J, cl 1; 1.4404				
	<b>2912</b> <sup>2)</sup> = 125/200 (D2) st.st 1.4903		<b>7</b> = 1x type K, cl 1; Alloy 600				
	<b>4906</b> <sup>2)</sup> = 65/200(D2) st.st 1.4903		<b>8</b> = 2x type K, cl 1; Alloy 600				
	<b>5912</b> <sup>2)</sup> = 125/260 (D5) st.st. 1.4903		<b>X</b> <sup>3)</sup> = special				
	XXXX <sup>1)</sup> = special length						

<sup>1)</sup> Please specify special length in writing    <sup>2)</sup> Stainless steel 1.7380 or 1.7337 on request    <sup>3)</sup> Please specify special type in writing  
<sup>4)</sup> Please specify measuring range in writing

**Insertion thermocouple thermometer form 3F flange DN25 PN40, protection Exia, protective tube according to DIN 43772 for faster response time, p<sub>max</sub> 30 bar, with removable measuring element**

Model	Immersion length [mm]	Process connection	Sensor type/ category	Wiring	Connection head	Head transmitter	Options
TTL-F94	<b>22</b> = 225	4 = flange DN25	<b>1</b> = 1x type J, cl 2; 1.4404	2 = 2-wire	G = form B, with chain Y = special connec- tion head (to be specified in writing)	0 = without A <sup>3)</sup> = programmable transmitter 2-wire (5334D) B <sup>3)</sup> = transmitter with HART <sup>®</sup> protocol 2-wire (5337D) C <sup>3)</sup> = transmitter PROFIBUS <sup>®</sup> / Fieldbus(5350B)	0 = without Y = acc. description
	<b>28</b> = 285		<b>2</b> = 2x type J, cl 2; 1.4404				
	<b>34</b> = 345		<b>3</b> = 1x type K, cl 2; Alloy 600				
	XX <sup>1)</sup> = special length		<b>4</b> = 2x type K, cl 2; Alloy 600				
			<b>5</b> = 1x type J, cl 1; 1.4404				
			<b>6</b> = 2x type J, cl 1; 1.4404				
			<b>7</b> = 1x type K, cl 1; Alloy 600				
			<b>8</b> = 2x type K, cl 1; Alloy 600				
			<b>X</b> <sup>2)</sup> = special				

<sup>1)</sup> Please specify special length in writing    <sup>2)</sup> Please specify special type in writing    <sup>3)</sup> Please specify measuring range in writing



Insertion thermocouple, protection Exia,  
 ½" NPT M union and nipple

Model <sup>1)</sup>	Immersion length [mm]	Process connection	Sensor type/ category	Wiring	Connection head	Head transmitter	Options
TTL-WD	XX <sup>2)</sup> = special length	8 = ½" NPT M	1 = 1x type J, cl 2; 1.4404 2 = 2x type J, cl 2; 1.4404 3 = 1x type K, cl 2; Alloy 600 4 = 2x type K, cl 2; Alloy 600 5 = 1x type J, cl 1; 1.4404 6 = 2x type J, cl 1; 1.4404 7 = 1x type K, cl 1; Alloy 600 8 = 2x type K, cl 1; Alloy 600 X <sup>3)</sup> = special	2 = 2-wire	G = form B, with chain Y = special connection head (to be specified in writing)	0 = without A <sup>4)</sup> = programmable transmitter 2-wire (5334D) B <sup>4)</sup> = transmitter with HART® protocol 2-wire (5337D) C <sup>4)</sup> = transmitter PROFIBUS®/Fieldbus (5350B)	0 = without Y = acc. description

<sup>1)</sup> Thermocouples TTL-WD can be combined with a large number of thermowell designs. Operation without thermowell is not allowed.

<sup>2)</sup> Please specify special length in writing

<sup>3)</sup> Please specify special type in writing

<sup>4)</sup> Please specify measuring range in writing



Spare measuring insert for thermocouple thermometer according to DIN 43772 and protection Exia

Model	Immersion length [mm]	For form	Measuring insert length [mm]	Sensor type/ category	Wiring	Head transmitter	Options
TTL-M82 Ø8 mm	0050 = 500 0071 = 710 001T = 1000 00T4 = 1400 002T = 2000 XXXX <sup>1)</sup> = special length	1	537 747 1037 1437 2037 acc. to special length	<b>1</b> = 1x type J, cl 2; 1.4404 <b>2</b> = 2x type J, cl 2; 1.4404 <b>3</b> = 1x type K, cl 2; Alloy 600 <b>4</b> = 2x type K, cl 2; Alloy 600 <b>5</b> = 1x type J, cl 1; 1.4404 <b>6</b> = 2x type J, cl 1; 1.4404 <b>7</b> = 1x type K, cl 1; Alloy 600 <b>8</b> = 2x type K, cl 1; Alloy 600 <b>X<sup>2)</sup></b> = special	2 = 2-wire	<b>0</b> = without <b>A<sup>3)</sup></b> = programmable transmitter 2-wire (5334D) <b>B<sup>3)</sup></b> = transmitter with HART® protocol 2-wire (5337D) <b>C<sup>3)</sup></b> = transmitter PROFIBUS®/ Fieldbus (5350B)	<b>0</b> = without <b>Y</b> = acc. description
	TTL-M62 Ø6 mm	0010 = 100 0016 = 160 0025 = 250 0040 = 400 XXXX <sup>1)</sup> = special length	2G (Model TTL-CB4 only)				
TTL-M52 Ø5 mm		0010 = 100 0016 = 160 0025 = 250 0040 = 400 XXXX <sup>1)</sup> = special length	2G (Model TTL-B94 only)				
	0022 = 225 0028 = 285 0034 = 345 XXXX <sup>1)</sup> = special length	3F	327 387 447 acc. to special length				
	0016 = 160 0025 = 250 0028 = 280 XXXX <sup>1)</sup> = special length	3G	267 417 447 acc. to special length				
	1406 = 65/140 2412 = 125/200 4406 = 65/200 5412 = 125/260 1906 = 65/140 2912 = 125/200 4906 = 65/200 5912 = 125/260 XXXX <sup>1)</sup> = special length	4	322 382 382 442 322 382 382 442 acc. to special length				

<sup>1)</sup> Please specify special length in writing

<sup>2)</sup> Please specify special type in writing

<sup>3)</sup> Please specify measuring range in writing



Screw-in thermocouple with cable, protection Exia,  
protective tube male according to DIN 43772,  $p_{max}$  10 bar

Model	Immersion length "EL" [mm]	Process connection	Sensor type/ category	Wiring	Cable "CL"	Head transmitter	Options
TTL-SN	<b>10</b> = 100 Ø6 <b>16</b> = 160 Ø6 <b>25</b> = 250 Ø6 <b>40</b> = 400 Ø6 <b>XX<sup>1)</sup></b> = special length Ø6	<b>2</b> = G ½	<b>1</b> = 1x type J, cl 2; 1.4404 <b>2</b> = 2x type J, cl 2; 1.4404 <b>3</b> = 1x type K, cl 2; Alloy 600 <b>4</b> = 2x type K, cl 2; Alloy 600 <b>5</b> = 1x type J, cl 1; 1.4404 <b>6</b> = 2x type J, cl 1; 1.4404 <b>7</b> = 1x type K, cl 1; Alloy 600 <b>8</b> = 2x type K, cl 1; Alloy 600 <b>X<sup>2)</sup></b> = special	<b>2</b> = 2-wire	<b>S</b> = silicone cable <b>P</b> = PTFE cable <b>Y<sup>3)</sup></b> = special length and/or material	<b>0</b> = without	<b>0</b> = without <b>Y</b> = acc. description

<sup>1)</sup> Please specify special length in writing

<sup>2)</sup> Please specify special type in writing

<sup>3)</sup> Please specify special length and/or material cable "CL" (standard model 1000 mm) in writing

Insertion thermocouple with cable, protection Exia

Model	Immersion length "EL" [mm]	Process connection	Sensor type/ category	Wiring	Cable "CL"	Head transmitter	Options
TTL-SA	<b>10</b> = 100 Ø6 <b>16</b> = 160 Ø6 <b>25</b> = 250 Ø6 <b>40</b> = 400 Ø6 <b>XX<sup>1)</sup></b> = special length Ø6	<b>0</b> = without	<b>1</b> = 1x type J, cl 2; 1.4404 <b>2</b> = 2x type J, cl 2; 1.4404 <b>3</b> = 1x type K, cl 2; Alloy 600 <b>4</b> = 2x type K, cl 2; Alloy 600 <b>5</b> = 1x type J, cl 1; 1.4404 <b>6</b> = 2x type J, cl 1; 1.4404 <b>7</b> = 1x type K, cl 1; Alloy 600 <b>8</b> = 2x type K, cl 1; Alloy 600 <b>X<sup>2)</sup></b> = special	<b>2</b> = 2-wire	<b>S</b> = silicone <b>P</b> = PTFE <b>Y<sup>3)</sup></b> = special length and/or material	<b>0</b> = without	<b>0</b> = without <b>Y</b> = acc. description

<sup>1)</sup> Please specify special length in writing

<sup>2)</sup> Please specify special type in writing

<sup>3)</sup> Please specify special length and/or material cable "CL"(standard model 1000 mm) in writing





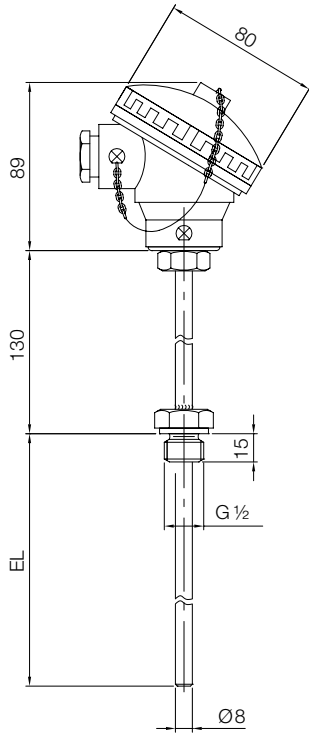
**Technical data special materials of protective tube**

(Others on request)

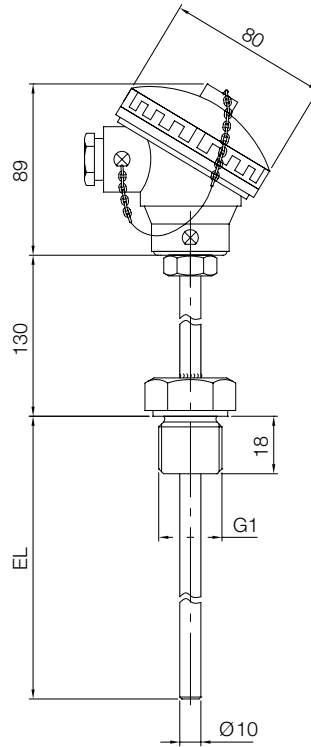
Alloy 600 (Material no. 2.4816)	Max. temperature 1090°C. Excellent corrosion resistance against oxidation up to 980°C, to carburization and to stress corrosion cracking at elevated temperatures.
Alloy 601 (Material no. 2.4851)	Max. temperature 850°C. Excellent resistance against oxidation, against carburization and good mechanical properties.
Alloy 625 (Material no. 2.4856)	Max. temperature 815°C. Excellent corrosion resistance against oxidation of sulphuric, nitric, phosphoric, hydrochloric acid and alkalis. It is widely used in a variety of high temperature aerospace, chemical process industry, and power industry applications. It provides excellent service in short term applications at temperatures up to approximately 815 °C long-term elevated temperature service, use of alloy 625 is best restricted to a maximum of 595 °C.
Alloy 800 (Material no. 1.4876)	Max. temperature 870°C. Good resistance to oxidizing agents, fuels nitriding and maintaining good mechanical properties from cryogenic to high temperature environments for high temperatures should go to 800H.
Alloy 800H (Material no. 1.4958)	Max. temperature 1100°C. basic composition as alloy 800 but with higher creep and rupture.
Alloy 800HT (Material no. 1.4959)	Max. temperature 1100°C. High creep and stress rupture resistance above 700°C. It is used specially at temperatures above 800°C.
Alloy DS (Material no. 1.4862)	Max. temperature 1100°C. High creep and stress rupture resistance above 700°C. It is specially used at temperatures above 800°C.
1.4845 (AISI 310 S) (Material no. 1.4845)	Max. temperature 1150°C. Excellent high temperature properties with good ductility and weldability. It resists oxidation in continuous service at temperatures up to 1150°C. Excellent resistance at normal temperatures, and when in high temperature service exhibits good resistance to oxidizing and carburizing atmospheres. Resists fuming nitric acid at room temperature and fused nitrates up to 425 °C. Good resistance to oxidation in intermittent service in air at temperatures up to 1040 °C and 1150 °C in continuous service. Good resistance to continuous heat at 1150 °C. Good resistance to thermal fatigue and cyclic heating. Widely used where sulphur dioxide gas is encountered at elevated temperatures. Continuous use in 425...860 °C range not recommended due to carbide precipitation.
Alloy 200 (Material no. 2.4066)	Max. temperature 300°C. Excellent corrosion resistance against many corrosive media (specially to caustic alkalis, halides and a large number of organic compounds).
Alloy 201 (Material no. 2.4068)	Max. temperature 600°C. Equal Alloy 200 but with a very low carbon content.

Dimensions [mm]

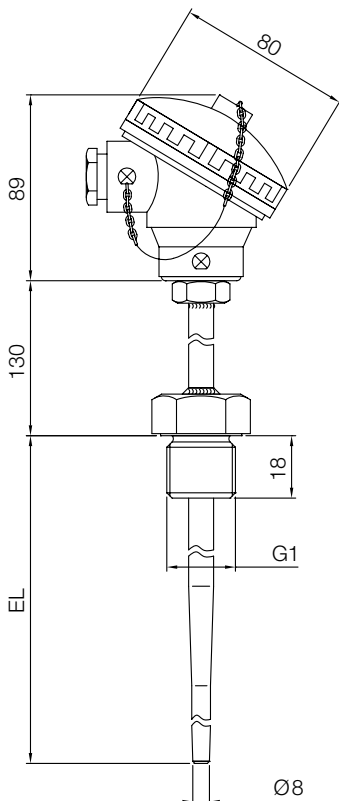
TTL-B...



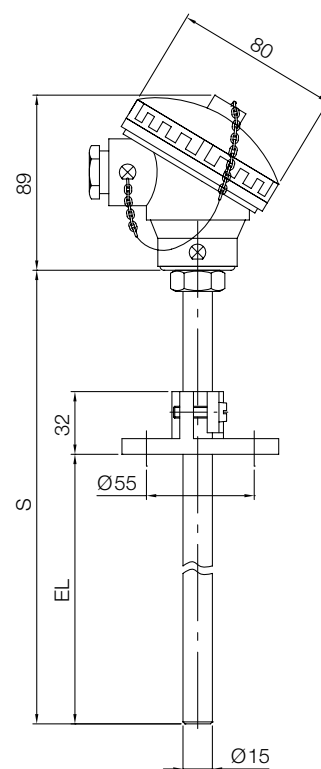
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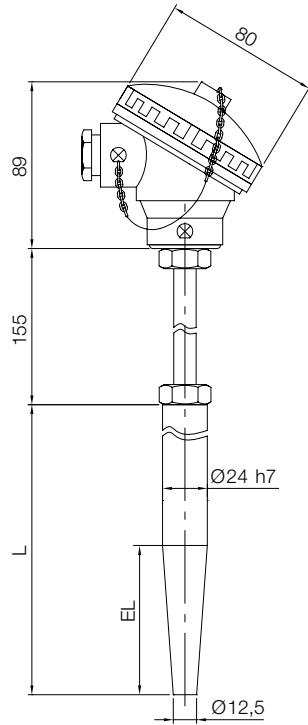
TTL-G...



TTL-1F...

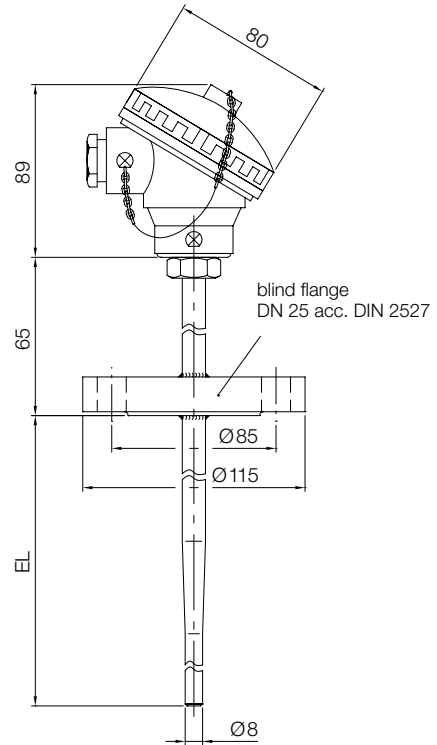


TTL-D...

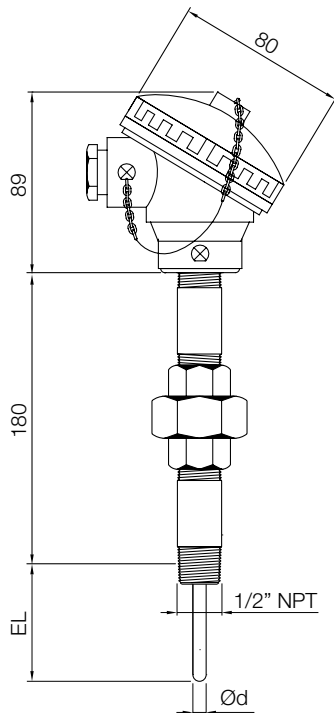


L = overall length  
weld-on probe  
EL = immersion length

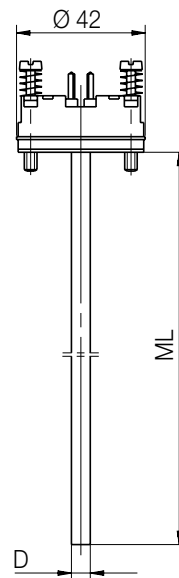
TTL-F...



TTL-WD



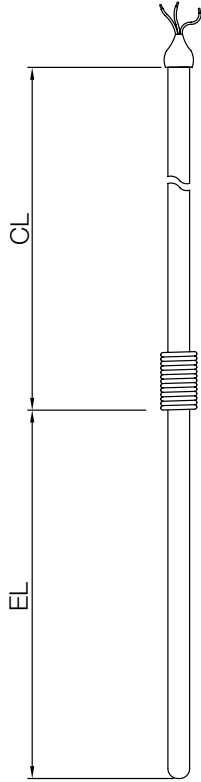
TTL-M



Diameter D	
... M82...	8 mm
... M62...	6 mm
... M52...	5 mm

ML = length measuring insert

TTL-SA...



TTL-SN...

